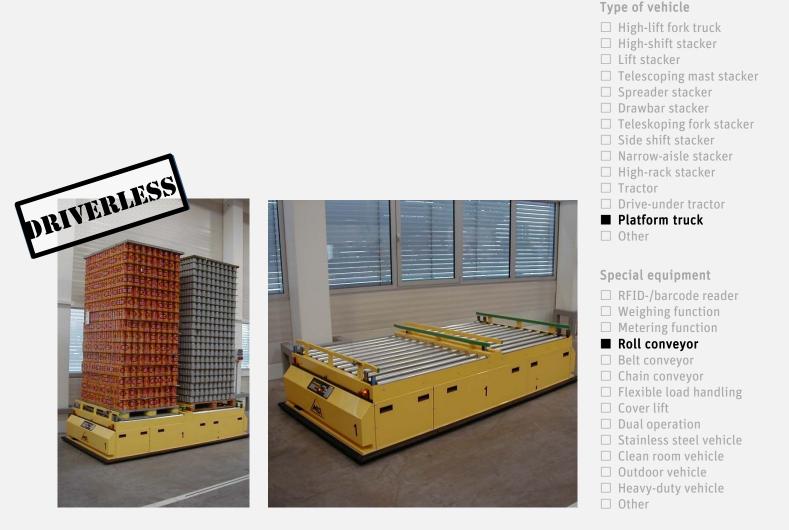
Caesar 2RB-0,6 Mr



Application example Ball Packaging

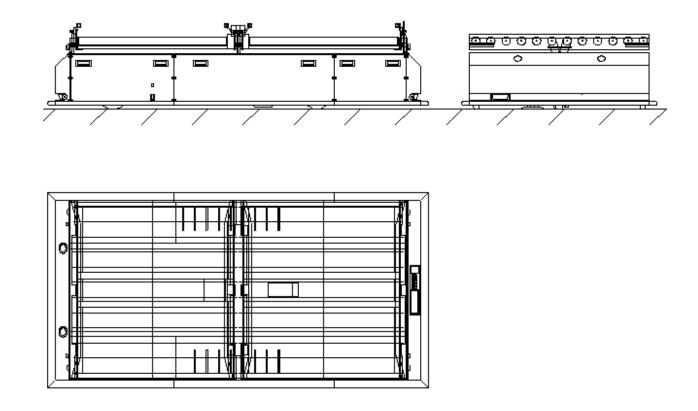
At Ball Packaging, a packaging specialist, seven automated guided transport vehicles handle the transportation of pallets from production lines to three warehouses and from the warehouses to outgoing goods shipment.

The beverage cans produces here are stacked on wood or plastic pallets with an area of $1,180 \times 1,250$ mm or $1,120 \times 1,420$ mm. The maximum stack height is 3 meters; maximum weight of a loading unit is 300 kg. The transporters are just 600 mm high and are each equipped with two transverse-mounted roller conveyors. They take on two pallets at once, bring them into a warehouse, and drop them off again at two parallel chain conveyors.

Parts are taken out in the opposite direction, so the conveyors on the vehicles have reversible drives. Batteries are charged automatically via floor contacts, both during load transfer and at separate charging stations. Driving course changes can be made easily with a CAD route change.



Technical data



Caesar 2RB-0,6 Mr

| Dimensions (L x B x H) | 3,176 x 1,630 x 600 mm |
|------------------------|---|
| Load capacity | 2 x 300 kg |
| Drive | 48 V/1,2 kW |
| Speed | 1,7 m/s |
| Brake | Magnetic brake |
| Undercarriage | 3-wheel vehicle; front: wheel hub drive; rear: support wheels with measuring device |
| Positioning accurancy | +/- 10 mm |
| Load | Wooden or plastic pallets (1.180 x 1.50 x 3.000 mm) |
| Load handling | 2 roll conveyors |
| Transfer hight | 600 mm |
| Energy concept | NiCd battery 48 V/115 Ah |
| Battery charging | Automatic |
| Data transmission | Radio communication |
| Navigation | Magnetic |
| Safety devices | Laser scanners in both directions, circumferential switching edges |



